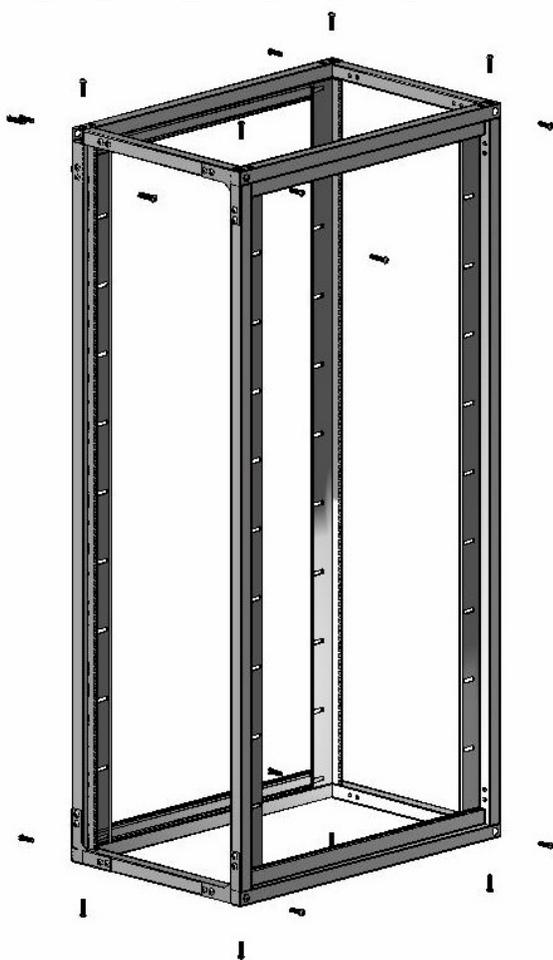


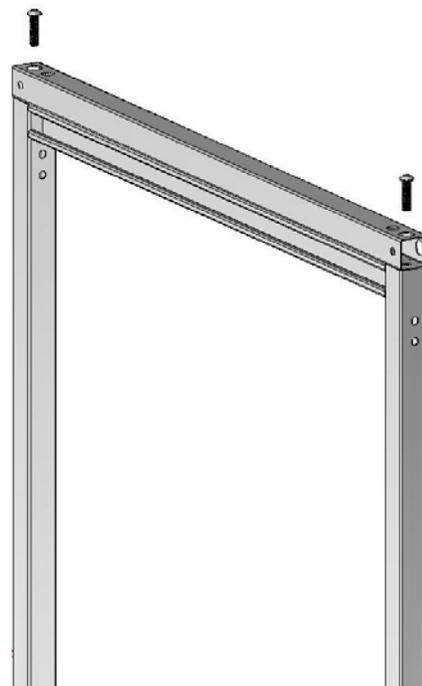
Assemble•it™ Instructions

SERVIT AX 636



Step 1: Sides

- A.** Connect one Upper Rail Channel to two Uprights using the 3/8 x 1.5 bolts.
- B.** Make sure the holes in all parts line up with the picture on the right.
- C.** Then connect one Lower Rail Channel to the same two Uprights using the 3/8 x 1.5 bolts.
- D.** Be careful so that you do not strip the inside of the tube inserts.
- E.** Repeat the steps for the other side.

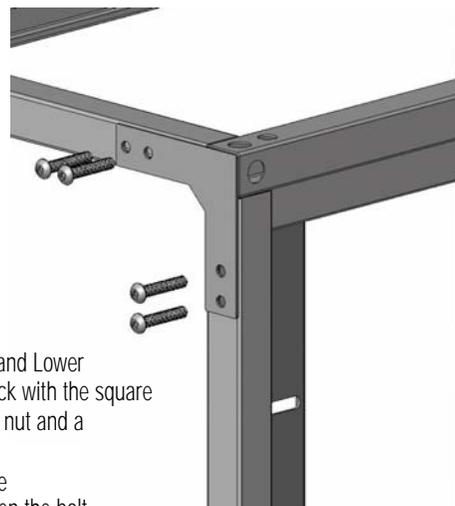


Step 2: Front and Back

- A.** Attach the sides with the short Cross Frame pieces using the 3/8 x 1.5 bolts. The top Cross Frames are marked with Rackit nameplate.
- B.** Be careful so that you do not strip the inside of the tube inserts.
- C.** When attaching the Cross Frames on the bottom, make sure they have their inserts facing the bottom, not the top. These will be used later on for screwing the levelers (or casters).

Step 3: Corners

- A.** Attach the Corner Gussets to each corner using the 3/8 x 2 screws and nuts.



Step 4: Cover the Holes

- A.** Attach the plastic hole-covers to all open holes.

Step 5: Mounting Rails

- A.** Attach one Mounting Rail to Upper and Lower Rail Channels on the left side of the rack with the square holes facing the front, using a channel nut and a 3/8 x .75 bolt at each connection.
- B.** Position the Mounting Rail anywhere within the depth of the rack, then tighten the bolt.
- C.** Repeat on remaining 3 corners of the rack.

Step 6: Leveling Feet / Casters

- A.** Screw the Leveling Feet (or Casters) into the inserts at the bottom on all four corners.

Box Contents

(2) Lower Rail Channels	(8) Channel Nuts
(2) Upper Rail Channels	(4) 3/8 x .75 Screws
(4) Cross Frames	(4) Cross Frames
(4) Upright	(32) 3/8 x 2 Screws
(4) Mounting Rails	(16) 3/8 x 1.5 Bolts
(8) Corner Gussets	(32) 3/8 Nuts

Tools Required

- ① Socket Drive T-Handle (Included)
- ② Wrench

